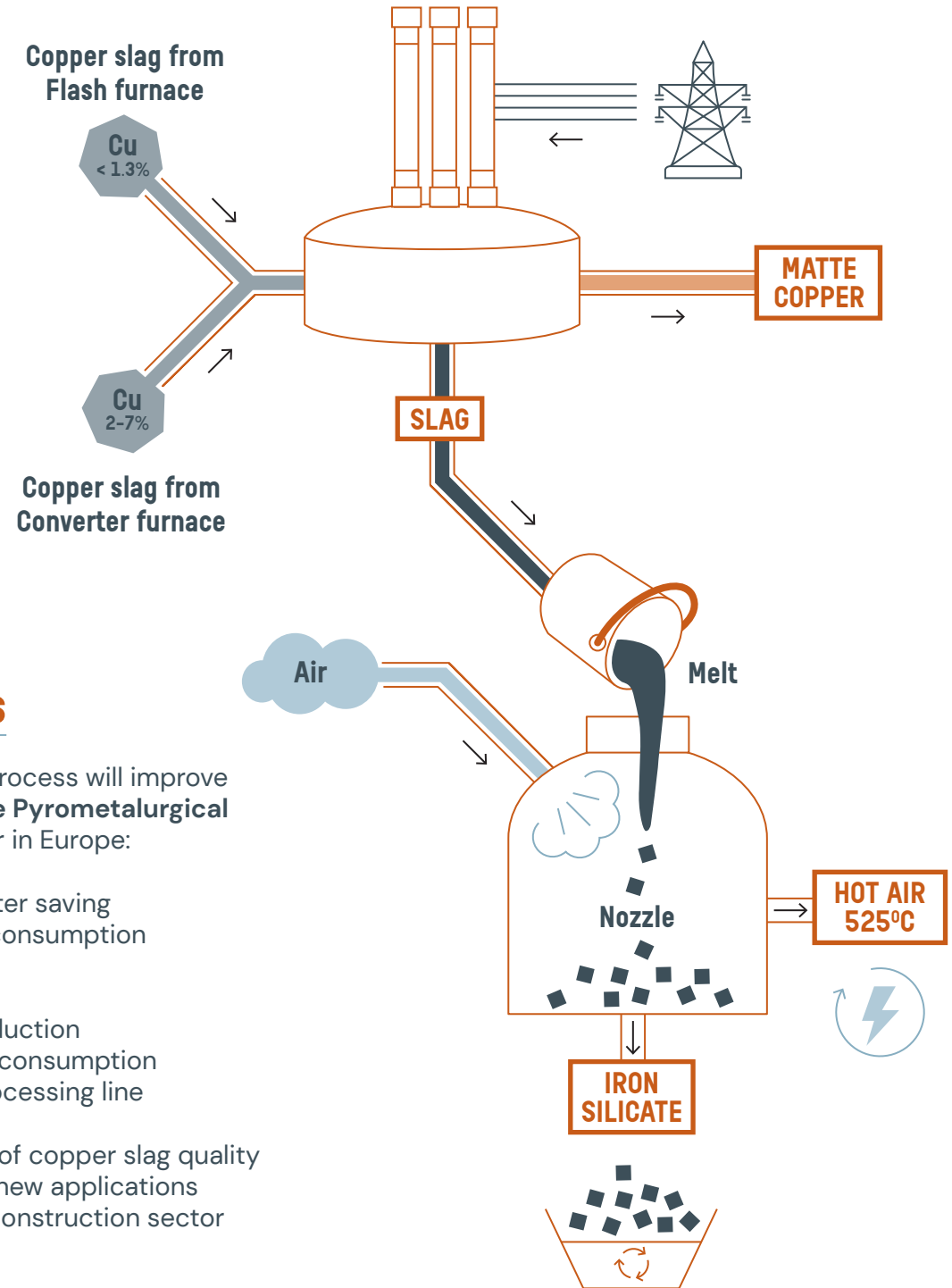


## The WhISPER project

The aim of WhISPER (Waterless Iron Silicate Production with Energy Recovery) is to develop a new iron silicate produced with the atomisation technology while evaluating and demonstrating the new properties of the material for improved commercial applications.




The project led by Atlantic Copper, will enable an optimal use of raw materials within Europe and will contribute to European Commission's current strategy on Circular Economy.

## Flowsheet of the dry granulation process



## Main benefits

The air atomization process will improve the **Circularity of the Pyrometallurgical** production of copper in Europe:

-  Up to 35% water saving of the global consumption of the plant
-  Up to 50% reduction of the energy consumption of the slag processing line
-  Improvement of copper slag quality to be used in new applications in building & construction sector

# Timeline: from TRL 5 to 7

## TRL 5: Preliminary test in a relevant environment

**2015 – 2018**

→ Preliminary feasibility study in copper sector:  
slag granulation with air atomization technology

## TRL 6: Technology demonstrated in a relevant environment

**APRIL – OCTOBER 2019**

→ Design of pilot plant (prototype)

**NOVEMBER – DECEMBER 2019**

→ Installation of the pilot plant

**JANUARY – MARCH 2020**

→ Test & operational performance analysis  
→ *Evaluation of most promising applications  
of iron silicates in construction sector*  
→ *Preliminary Go-To-Market Strategy*  
→ *Description of new business models*

## TRL 7: System prototype demonstration in an operational environment

**APRIL 2020 – APRIL 2021**

→ Tests results and selected operational parameters  
→ *Iron silicates characterization based on samples  
from the pilot test*  
→ *Selected target applications*  
→ *Dissemination activities for master students  
in Advanced Material engineering*

## **FINAL VALIDATION**

→ Technical validation of the new  
pyrometallurgical system  
→ Technical feasibility of heat recovery  
→ *Valorization of new building materials based  
on iron silicates*  
→ *Environmental impact assessment study*  
→ *Life cycle costing analysis*  
→ *Business plan & definitive Go-To-Market Strategy*

## INDUSTRIAL LEADER



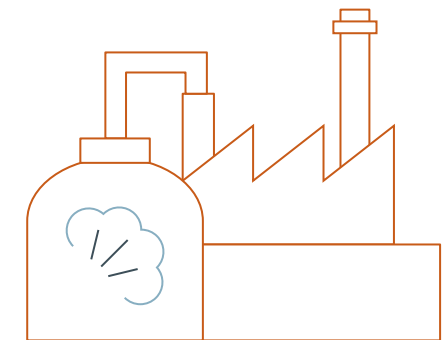
## CONSORTIUM MEMBERS



## UPSCALING PROJECT SUPPORTED BY



# Waterless Iron Silicate Production with Energy Recovery



**NEW IRON SILICATE  
PRODUCED WITH THE AIR  
ATOMISATION TECHNOLOGY**

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